

"WHEN WE SAY THESE ARE THE...

best press brake systems in the world,

Our designers and engineers understand what happens when you bend metal. They know how customers use our machines because they themselves use them. Based on that experience they have completely revolutionized press brake forming.

...WE'RE NOT KIDDING."

Our breakthrough visionary software takes you into the future of bending.

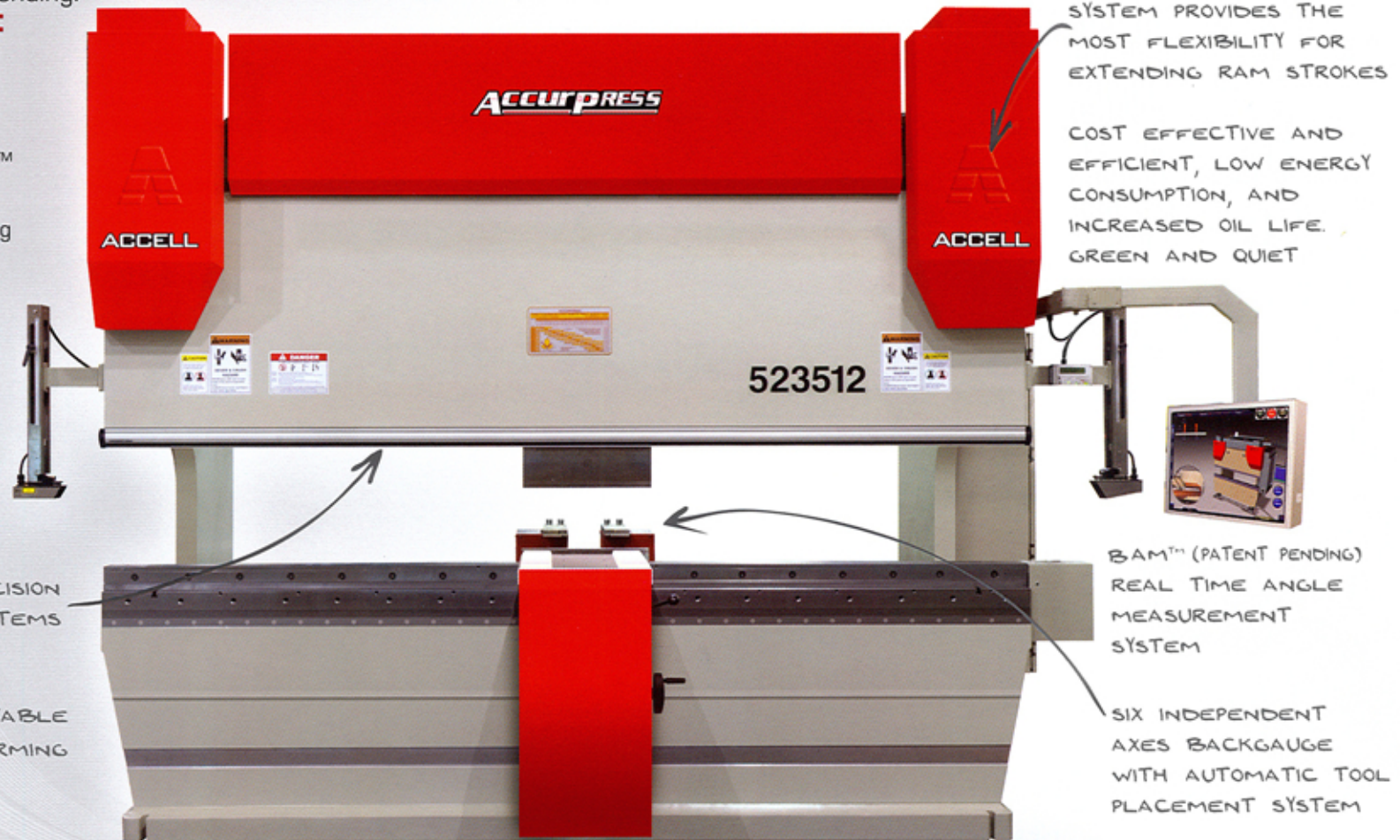
OUR CONTROL FEATURES:

- **DYNAMIC**
Part stretch-out
- **LOCKING**
Critical flanges with Bending Guru™
- **AUTOMATIC**
Tool selection and bend sequencing
- **INTERACTIVE**
Ram and backgauge control
- **WIRELESS**
Control of all axes
- **CRYSTAL BALL™** Technology
- **SPEED**
From start to first accurate part

RAM REPEATABILITY OF BETTER THAN +/- 0.0004"

FOUR POINT WAYS SYSTEM PROVIDES THE MOST FLEXIBILITY FOR EXTENDING RAM STROKES

COST EFFECTIVE AND EFFICIENT, LOW ENERGY CONSUMPTION, AND INCREASED OIL LIFE. GREEN AND QUIET



QUICK CHANGE PRECISION WILA® TOOLING SYSTEMS

ADJUSTABLE HIGH SPEED FORMING

BAM™ (PATENT PENDING) REAL TIME ANGLE MEASUREMENT SYSTEM

SIX INDEPENDENT AXES BACKGAUGE WITH AUTOMATIC TOOL PLACEMENT SYSTEM

LARGE TONNAGE AND TANDEM CONFIGURATIONS... FOR STANDARD SIZES AND/OR LESS CRITICAL BENDING REQUIREMENTS, SEE EDGE MODELS

ACCELL
HIGH SPEED PRECISION FORMING SYSTEMS

TRUE TO FORM.
Accurpress

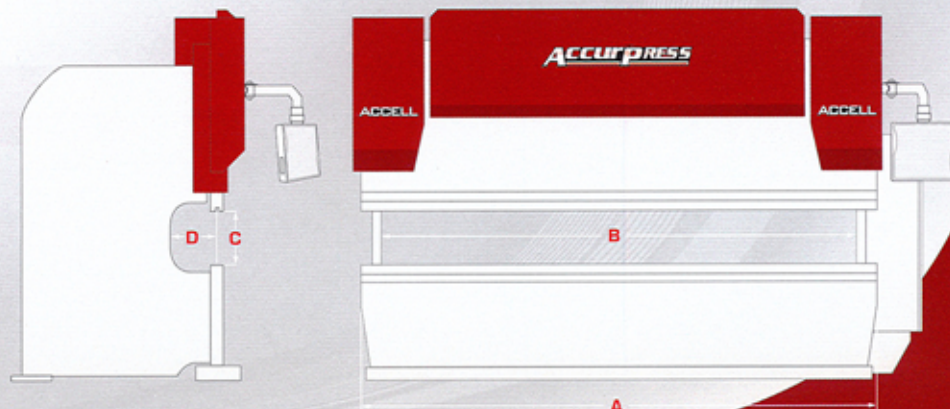
Model Number	Tons	A	B	Bed Height	Bed Cap Width	D	OVERALL DIMENSIONS			Length of Ram Stroke	C		Motor HP	Approx. Shipping Weight
		Length of Bed	Distance Between Frames				Throat Depth	Length	Depth		Height	Ram Open Height		
5906	90	72	58	34	N/A	16	91	78	112	14	22	8	15	18,000
5908	90	96	82	34	N/A	16	115	78	112	14	22	8	15	20,000
59010	90	120	106	34	N/A	16	139	78	112	14	22	8	15	26,000
515010	150	120	106	34	N/A	16	139	78	112	14	22	8	20	26,000
515012	150	144	130	34	N/A	16	162	78	112	14	22	8	20	28,000
515014	150	168	154	34	N/A	16	186	78	116	14	22	8	20	30,000
519012	190	144	130	34	N/A	16	162	82	120	14	22	8	30	32,000
519014	190	168	154	34	N/A	16	186	82	120	14	22	8	30	36,000
519016	190	192	178	34	N/A	16	210	82	120	14	22	8	30	40,000
523512	235	144	126	38	N/A	16	162	85	124	14	22	8	30	34,000
523514	235	168	150	38	N/A	16	186	85	124	14	22	8	30	36,000
523516	235	192	174	38	12	16	210	85	126	14	22	8	30	40,000
528512	285	144	126	38	12	18	160	85	126	14	22	8	40	38,000
528514	285	168	150	38	12	18	184	85	126	14	22	8	40	42,000
528516	285	192	174	38	12	18	208	85	130	14	22	8	40	46,000
538512	385	144	126	38	12	18	160	88	133	14	22	8	50	43,000
538514	385	168	150	38	12	18	184	88	133	14	22	8	50	48,000
• 538516	385	192	174	38	12	18	208	88	136	14	22	8	50	53,000
• 548512	485	144	122	38	12	18	156	92	138	14	22	8	60	52,000
• 548514	485	168	146	38	12	18	180	92	138	14	22	8	60	56,000
• 548516	485	192	170	38	12	18	204	92	138	14	22	8	60	62,000
• 568516	685	192	168	38	12	20	204	98	155	14	24	10	75	82,000
• 568520	685	240	216	38	12	20	320	98	155	14	24	10	75	110,000
• 568524	685	288	264	38	12	20	368	98	155	14	24	10	75	132,000
• 598516	985	192	164	38	12	20	204	108	174	14	24	10	100	120,000
• 598520	985	240	212	38	12	20	320	108	174	14	24	10	100	132,000
• 598524	985	288	260	38	12	20	368	108	174	14	24	10	100	143,000
• 5125016	1250	192												
• 5125020	1250	240												
• 5125024	1250	288												
• 5150016	1500	192												
• 5150020	1500	240												
• 5150024	1500	288												
• 5200016	2000	192												
• 5200020	2000	240												
• 5200024	2000	288												

SPECIFICATIONS FOR 51250XX, 51500XX, 52000XX, AND LARGER (UP TO 3,000 TONS) WILL BE PROVIDED UPON REQUEST.

- Models require below floor lower bed.
- Specifications are subject to change without notice.

The control you need, even if you don't think you do... **especially** if you don't think you do.

Our motion system is the fastest available providing microsecond-level data transmission speeds. The motion fieldbus, EtherCAT® offers real-time performance and meets not only today's but also tomorrow's performance requirements. Safety over EtherCAT is certified for use throughout North America. EtherCAT enjoys broad support around the world and is a recognized global standard for high-performance Industrial Ethernet.



Ram Open Height [C] is measured from the bottom of the tool holder to the top of the bed.